



Bergamid™ B70 G65 Natural

Polyamide 6

Key Characteristics

Product Description

Bergamid B70 G65 Natural is a Polyamide 6 (Nylon 6) product filled with 65% glass fiber. It can be processed by injection molding.

General

Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 65% Filler by Weight
Appearance	• Natural Color
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density (73°F (23°C))	1.79 g/cm ³	1.79 g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	6.2 g/10 min	6.2 g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (260°C/5.0 kg)	3.70 cm ³ /10min	3.70 cm ³ /10min	ISO 1133
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus			ISO 527-2/1
73°F (23°C), 0.157 in (4.00 mm), Injection Molded	3.42E+6 psi	23600 MPa	
Tensile Strength ²			ISO 527
73°F (23°C), 0.157 in (4.00 mm), Injection Molded	32600 psi	225 MPa	
Tensile Strain ³			ISO 527
Break, 73°F (23°C), 0.157 in (4.00 mm), Injection Molded	1.7 %	1.7 %	
Flexural Modulus (73°F (23°C))	2.67E+6 psi	18400 MPa	ISO 178
Flexural Strength (73°F (23°C))	46800 psi	323 MPa	ISO 178
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	7.6 ft·lb/in ²	16 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength			ISO 179
73°F (23°C)	43 ft·lb/in ²	91 kJ/m ²	
Notched Izod Impact	3.9 ft·lb/in	210 J/m	ASTM D256
Notched Izod Impact Strength	8.6 ft·lb/in ²	18 kJ/m ²	ISO 180
Unnotched Izod Impact	29 ft·lb/in	1600 J/m	ASTM D256
Unnotched Izod Impact Strength	36 ft·lb/in ²	75 kJ/m ²	ISO 180
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature			ISO 75-2/A
264 psi (1.8 MPa), Unannealed	419 °F	215 °C	
Melting Temperature (DSC)	428 to 437 °F	220 to 225 °C	ISO 3146
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+14 ohms	1.0E+14 ohms	IEC 60093

Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Volume Resistivity	1.0E+16 ohms·cm	1.0E+16 ohms·cm	IEC 60093

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	4.0 hr	4.0 hr
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	122 to 194 °F	50 to 90 °C

Notes

¹ Typical values are not to be construed as specifications.

² 0.20 in/min (5.0 mm/min)

³ 0.20 in/min (5 mm/min)